

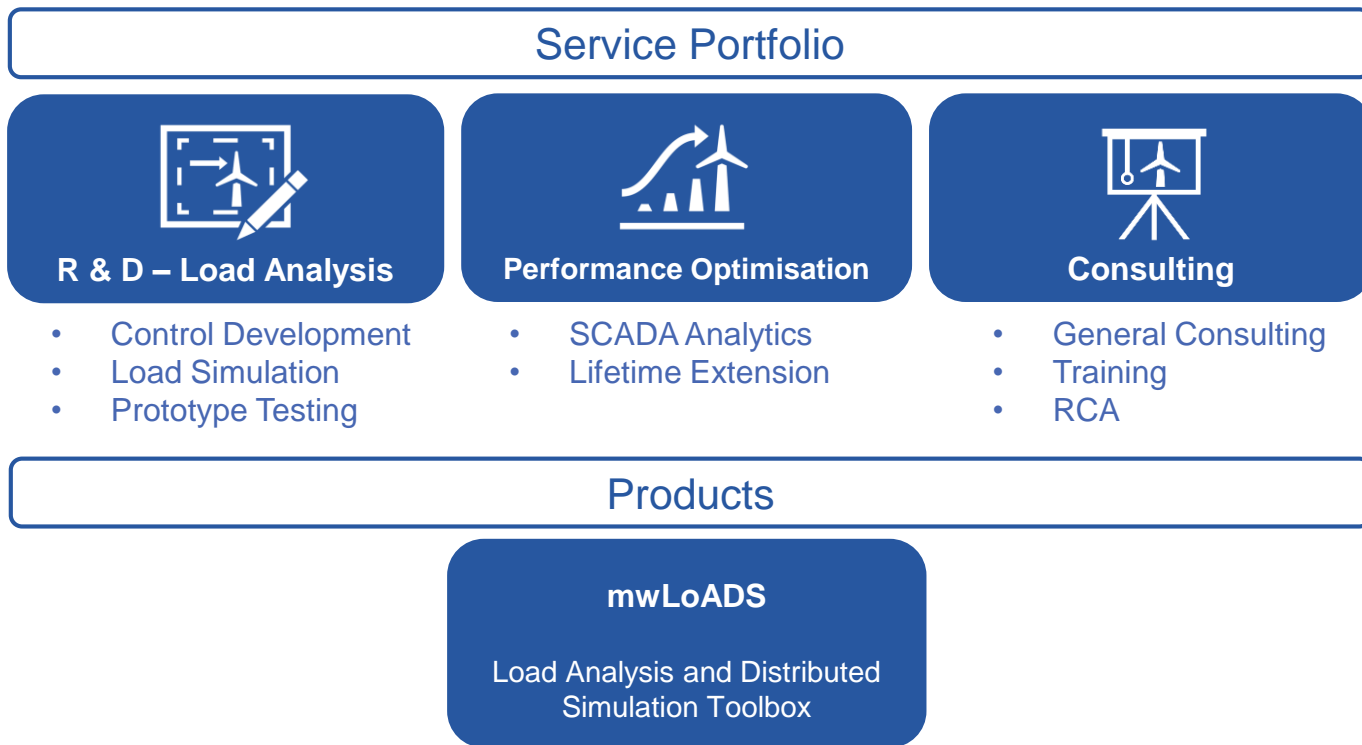
Load based testing of wind turbine control systems using Hardware-in-the-Loop

03. November 2016





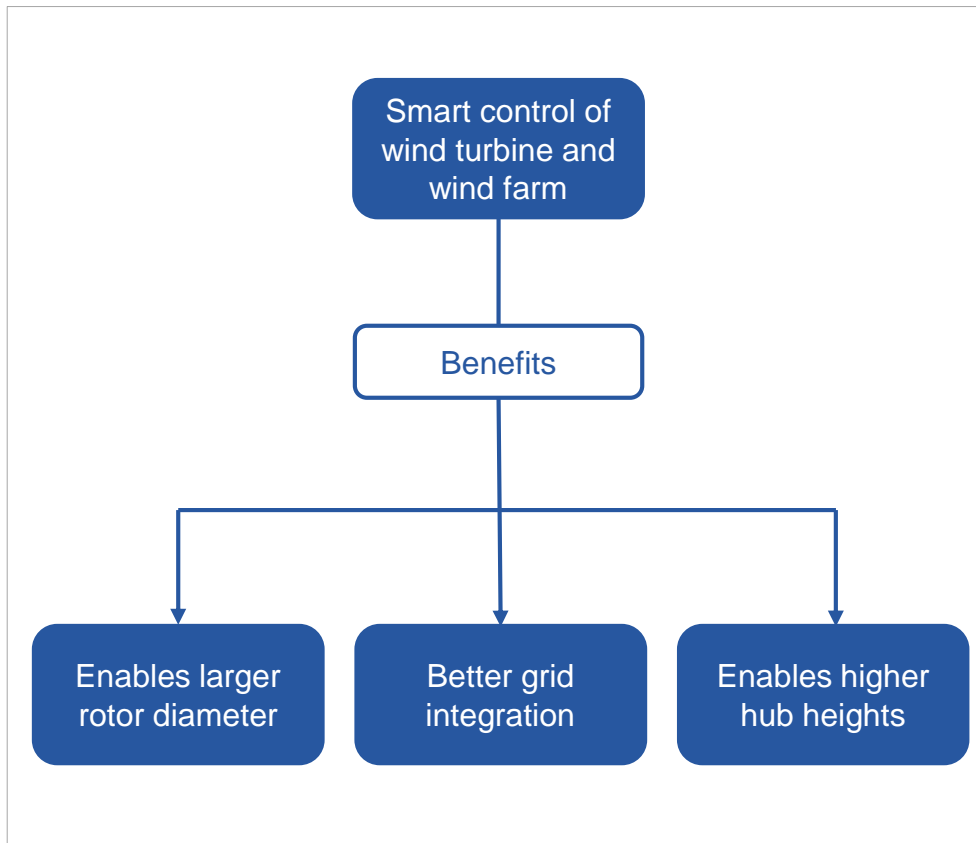
- morewind was founded in 2013
- Team of engineers with more than 10 years of experience in the wind energy sector



Motivation



Control technology is a major enabler for further CoE reduction in wind energy



Cost and Production benefits to be gained using advanced controls:

Increased Production

- Power Curve (AEP), 2-3% annual production increase

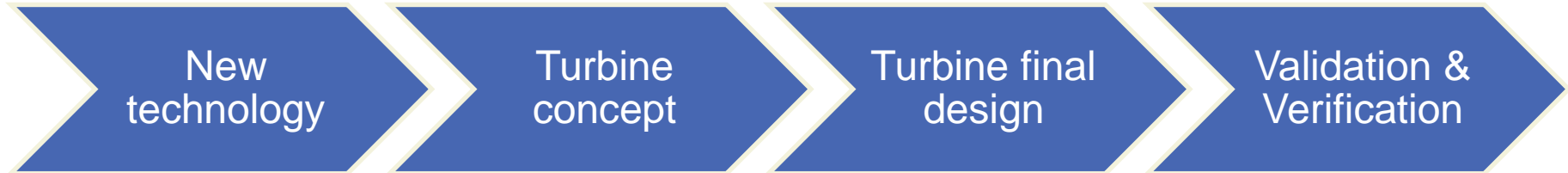
Without accounting for larger rotor

Cost Savings

- Rotor, 5-15 % cost savings
- Tower & Foundation, 10-20 % cost savings
- Drivetrain, 10-20 % cost savings

Source: MITA Teknik

Control development workflow



- Development of new control and safety features with the target to reduce loads and increase AEP
- Development of new secondary functions concepts for better grid integration

- Main Control system design (pitch, torque control, safety Sys)
- Load Simulation with compiled control system
- Requirements for secondary control functions

Use of Matlab/Simulink combined with load simulation software

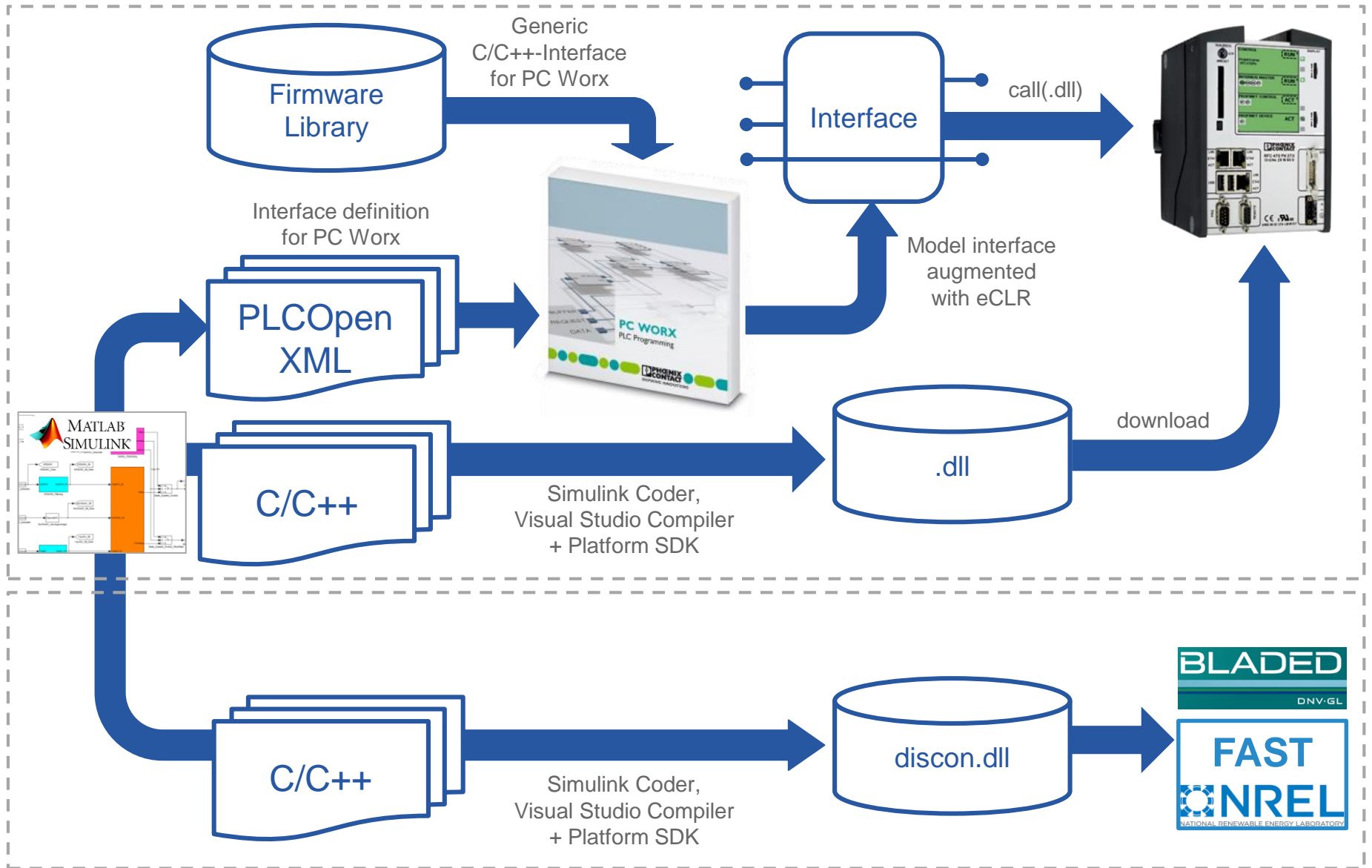
- Final load simulation and control parameter freeze
- Implementation of main control scheme on PLC
- Implementation of secondary control functions on PLC

Use of code generation from Matlab/Simulink to PLC

- Subsystem testing
 - Functional control test
 - Hardware testbench like pitchdrives, gearbox...
- Prototype testing
 - Load, Power Performance and Power Quality Testing

Requirement for Hardware-in-the-loop testing

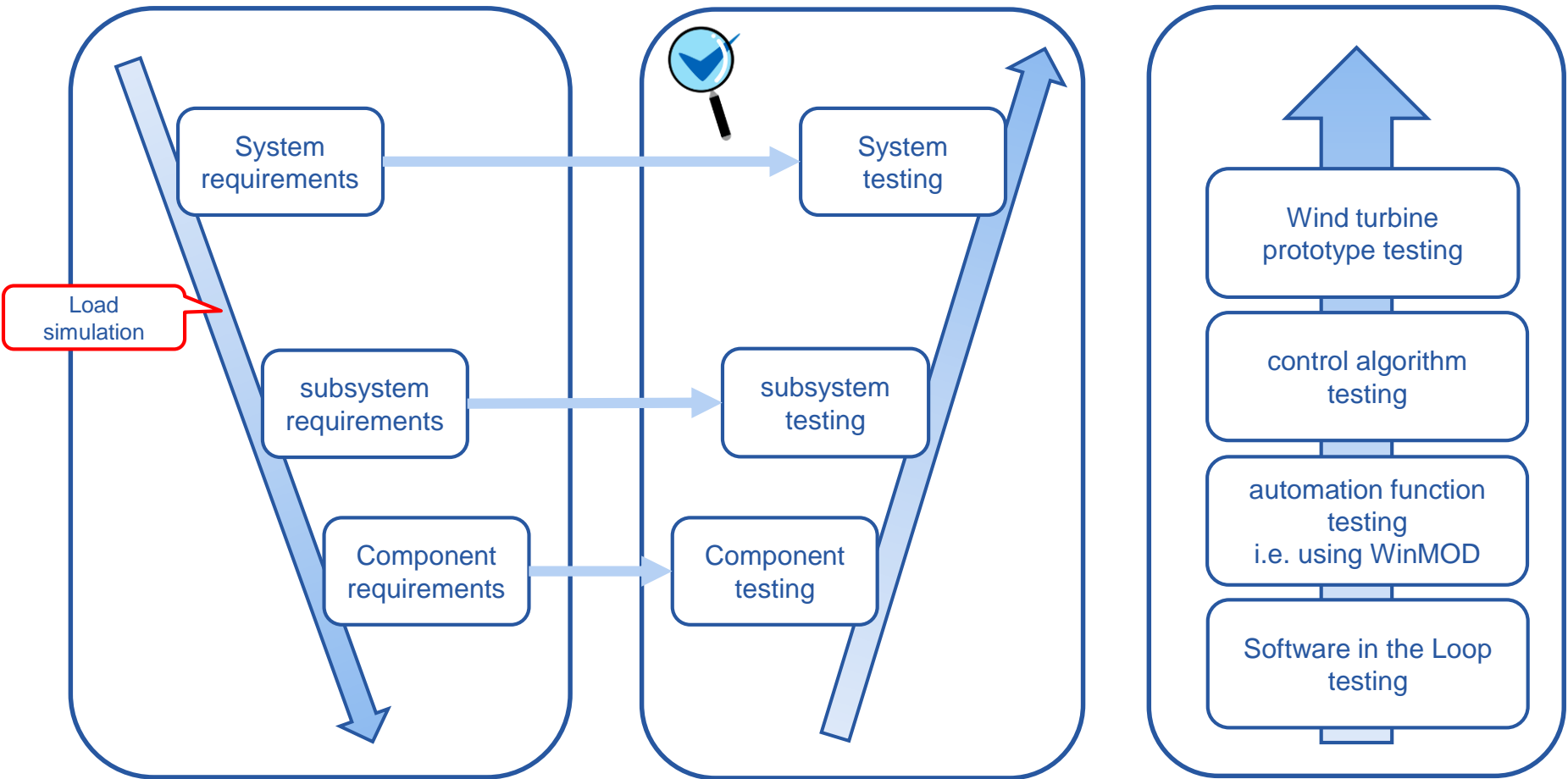
Code generation process



PLC Software Testing



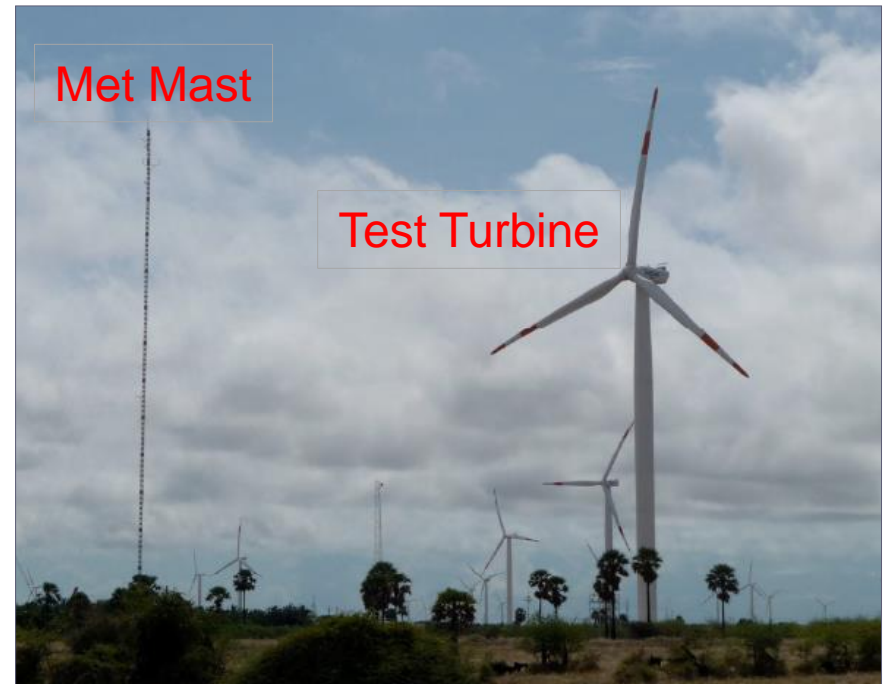
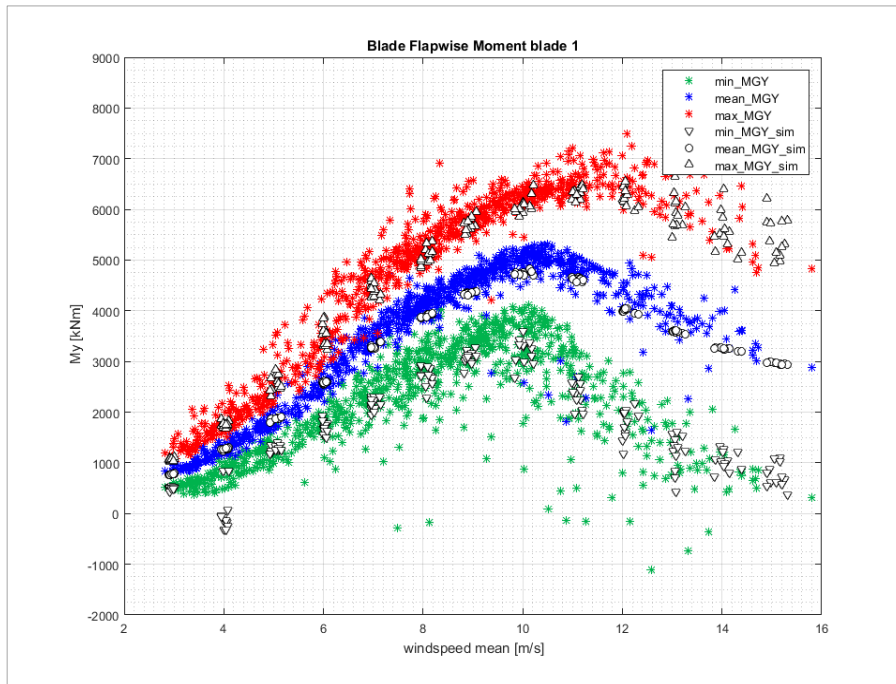
Software Testing



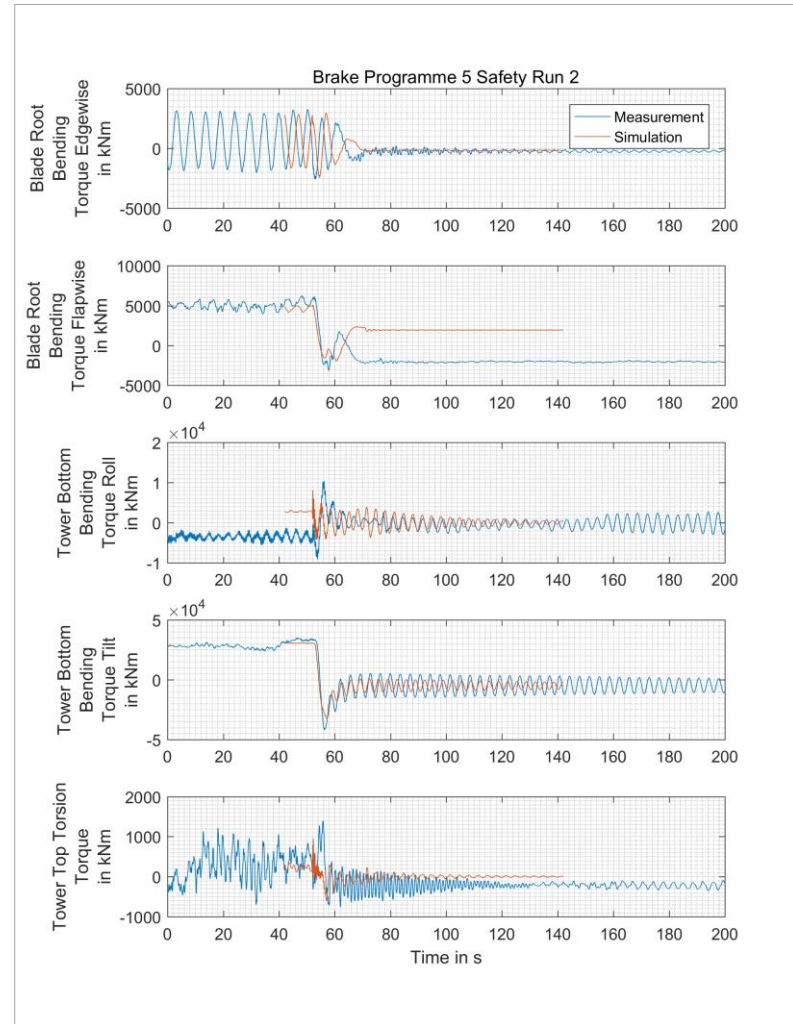
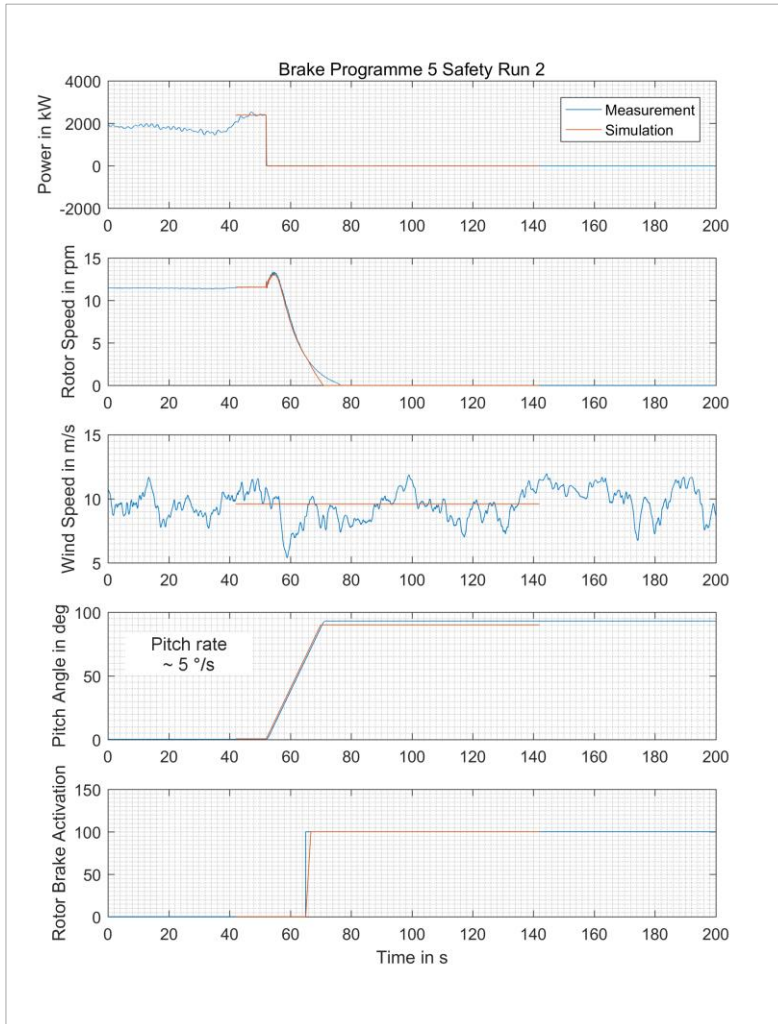
Prototype Testing



- Wind speed is measured at one point upwind
- Problems are found when it's too late
- Risks in case of instability



Prototype Testing: transient event



Status quo



- Component level testing is done with rudimentary turbine models
- Prototype testing is **costly, difficult** and **under time pressure**



- Need for more consistent component and subsystem level testing

This approach supports the requirements for the LRF verification by functional testing according to GL2010 guideline

HIL Testing for Pitch Systems



- Possibility to test underlying control loops in pitch inverters
- Testing of pitch system components under „real“ loading conditions

www.uni-stuttgart.de/windenergie

University of Stuttgart
Germany

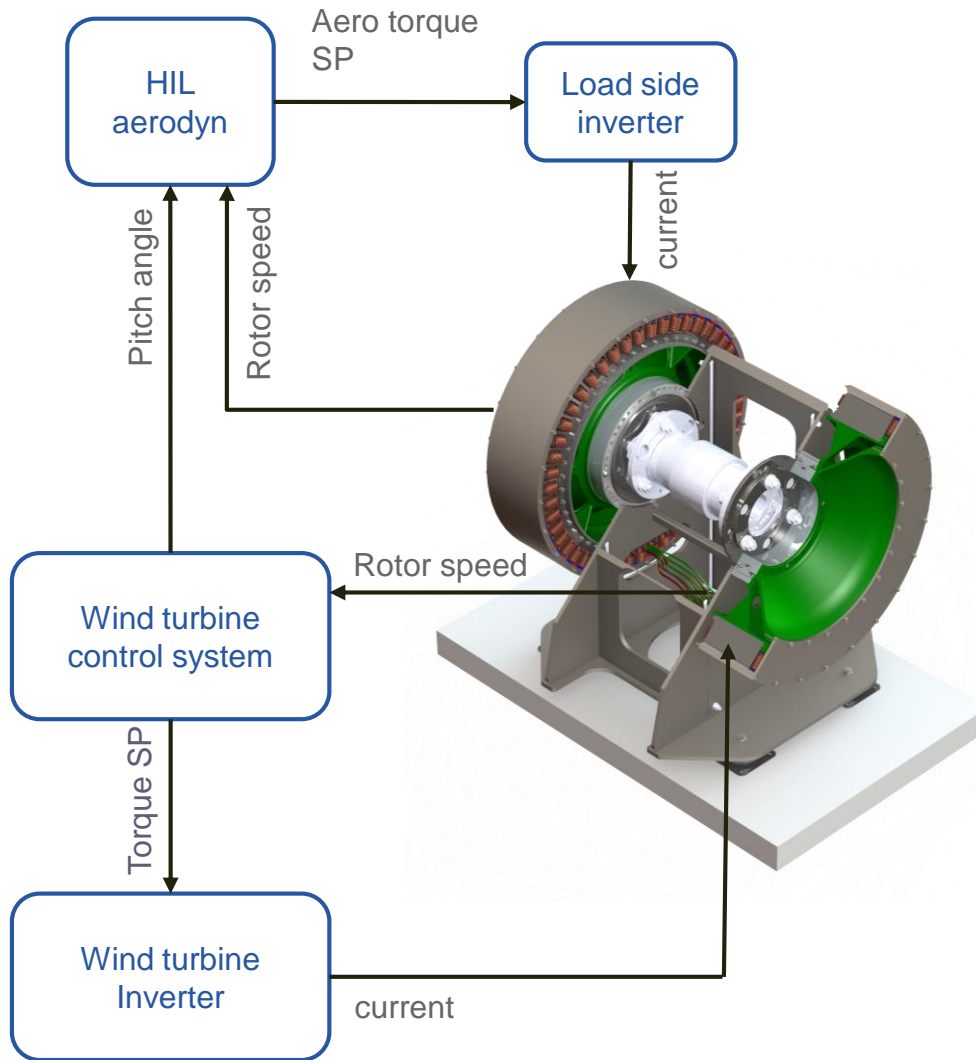
Hardware-in-the-Loop-Simulation of Individual Pitch Control Systems

- Proof of concept on close-to-production-hardware
- Validation and optimization of standard motion controllers with special respect to advanced control algorithms
Validation of pitch control systems under realistic loading
- Validation and optimization of signal processing for advanced controls

12

Source: University of Stuttgart

Generator HIL-Testbench



Goal:

- Generator testing
- Inverter testing
- Control system testing



Under construction

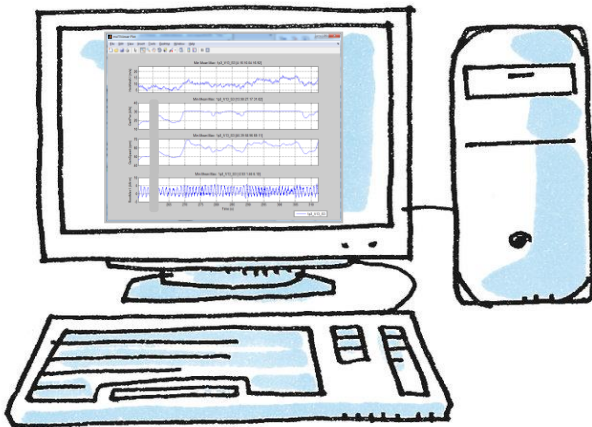
HIL Setup



- Simulation based on load simulation software FAST/AD from NREL
- Load based validation approach
- Possibility to extend hardware side, i. e. pitch drives
- Possibility to extend sim side, i. e. thermal behaviour

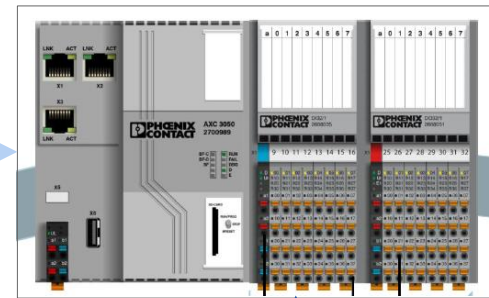
PC with:

- Simulation control: mwLoADS
- Controller HMI
- Visualization



Inputs / results

Simulation PLC



AXC 3051

Wind Speed
Yaw Error
Rotor Speed
Gen Speed
Dummies
...

Pitch Angle
Gen Torque
Yaw CW/CCW



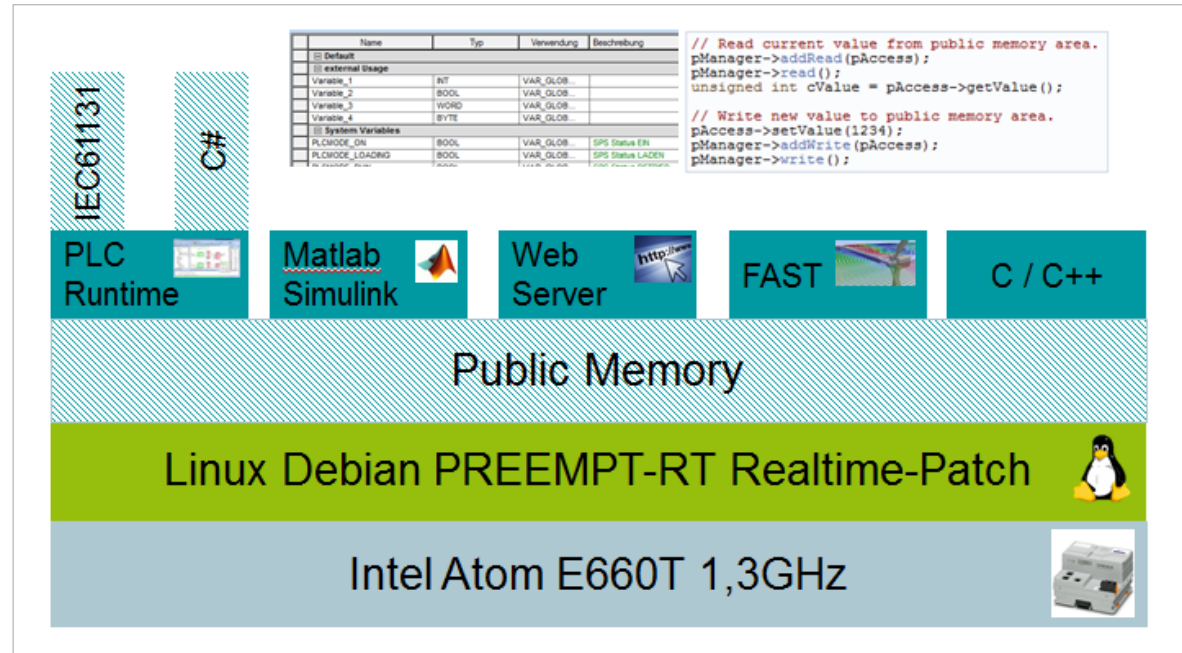
any type

Real Wind Turbine PLC

Simulation on Axiococontrol – AXC 3051



open PLC architecture

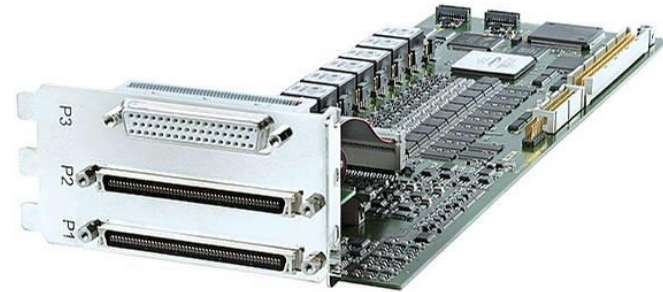


Enables data exchange between real time simulation running under Linux environment and PLC task

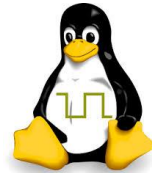
Other Solution for higher performance



- PC with high performance CPU
- Dedicated I/O Card

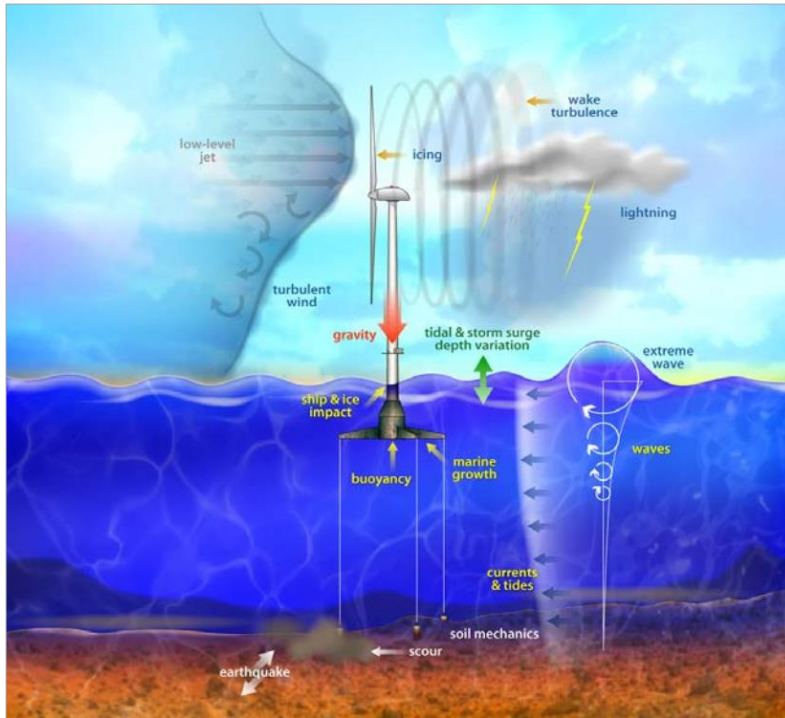


- LINUX PREEMPT-RT

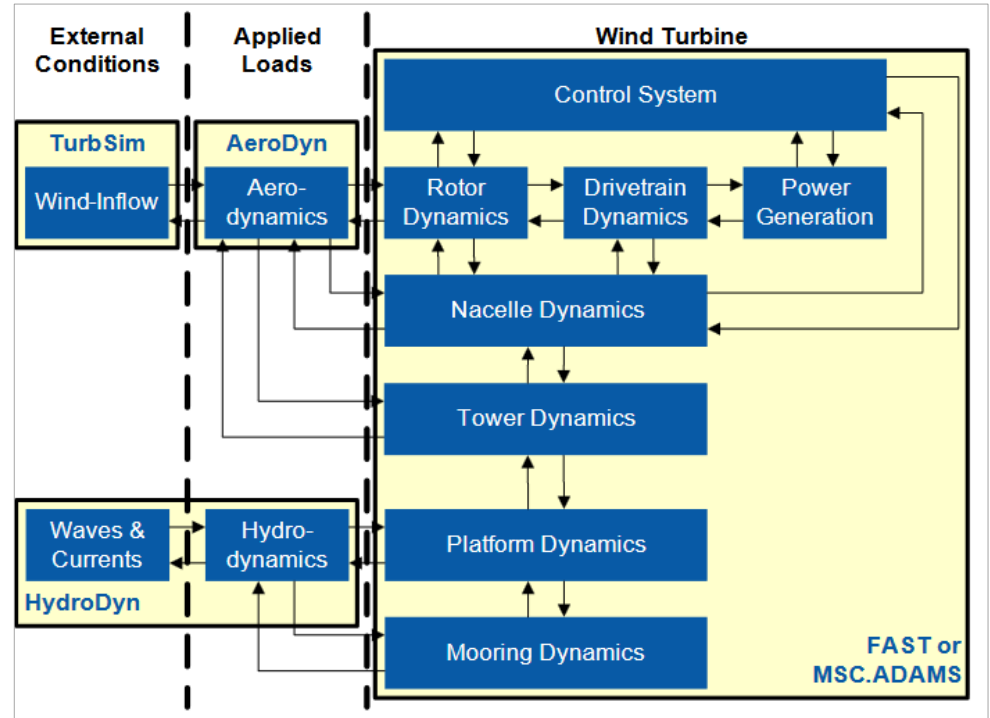


- Expensive I/O card
- dedicated API needs to be developed

Aero-elastic simulation model

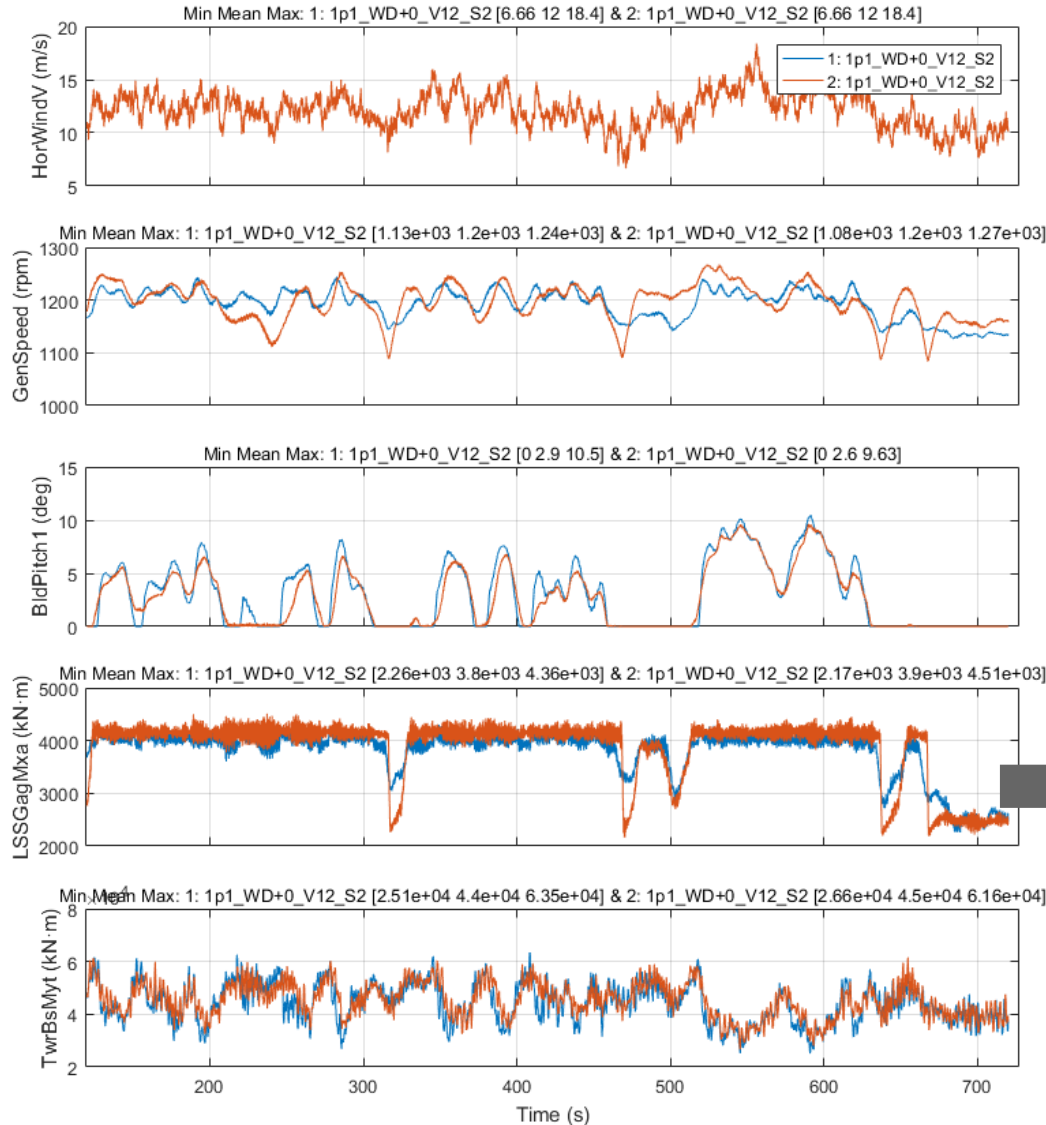


Source: NREL



A dedicated API with real time application was developed by morewind to exchange values between FAST and PLC

Load Comparison as Test Criteria



Test criteria:

- statistical quantities
- Damage equivalent loads
- Differences in Behavior like stops

	LSSGagMxa (kN·m)		
m	101	501	Difference
3.00	575.82	651.09	13.07%
4.00	677.80	771.70	13.85%
5.00	820.83	931.44	13.48%
6.00	957.26	1077.59	12.57%
7.00	1077.56	1202.69	11.61%
8.00	1182.49	1309.43	10.73%
9.00	1274.38	1401.44	9.97%
10.00	1355.38	1481.73	9.32%
11.00	1427.30	1552.62	8.78%
12.00	1491.57	1615.88	8.33%
mean	2508.48	2537.11	1.14%

Outlook



- From demonstrator to full scale test rig



- Use of HIL-setup to support wind farm operators in:

Retrofit solutions

Load related root cause analysis

Lifetime extension



Contact




morewind engineering solutions GmbH

Friedrichstraße 11

18057 Rostock, Germany

Tel: +49 (0) 381 377 97 692

E-Mail: info@morewind-engineering.de



make **more** out of your **wind** solutions